PRODUCT SHEET

Our standard Polyester Powder Coated Cast aluminium gutters are supplied by ARP

Cast aluminium guttering has become widely accepted as a viable alternative to Cast Iron and are now a first choice owing to their lightweight, corrosion resistant, low maintenance and aesthetically pleasing characteristics.

Properties
Made from aluminium alloy LM6 to BS5750:2008.
Supplied in Polyester Powder Coated in Black Leatherette (" Texured Cast Effect") as Standard. Also available in Mill Finished (uncoated) or RAL or BS standard colours.

Jointing
This gutter system is a socketed system, with a male and female end, which are interlocked to form the joint. The waterproof seal between the two surfaces is created with the use of a low modular sealant, such as Arbosil 1096, and held in place be a nut and bolt located in the sole of the gutter.

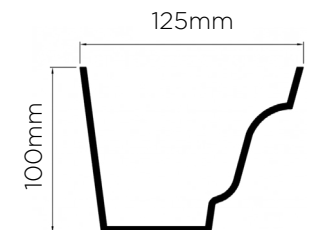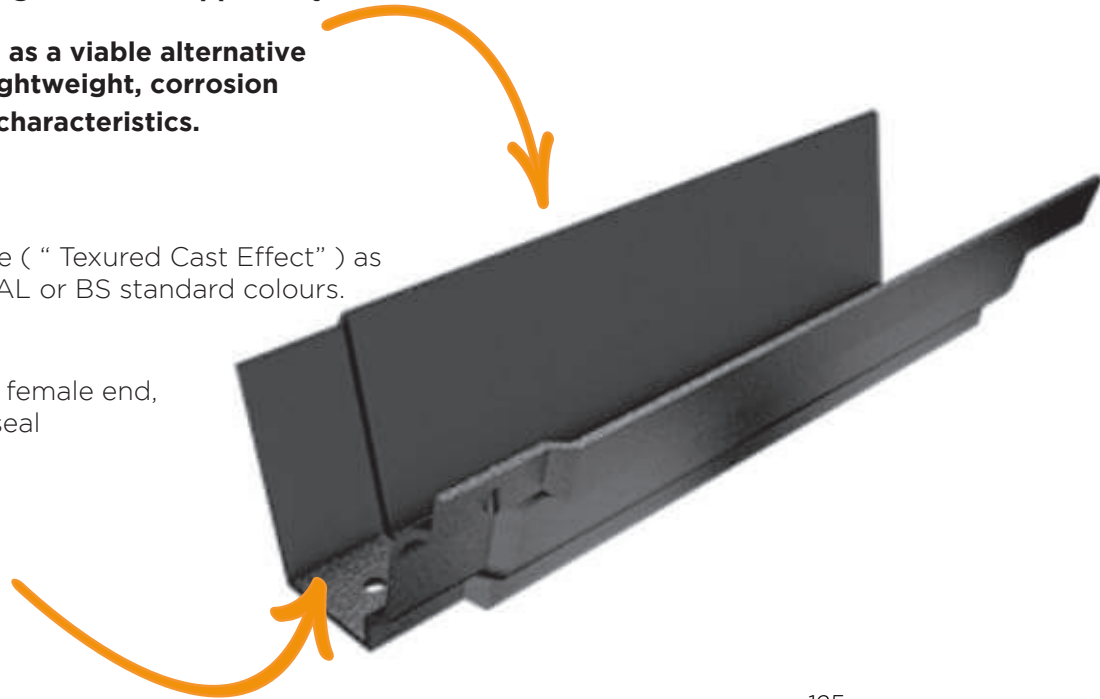For step by step instructions please refer to our product installation guide.

Functional Life Expectancy
When installed correctly and maintained in accordance with its product guidelines, This product is designed to give a **minimum** effective functional life expectancy of 30 years but can last in excess of 60 years

Maintenance
In order to maintain proper working order, gutters should be periodically cleaned out and any built-up debris removed. Check all fixings are secure and take any remedial action to rectify if necessary. To maximise the life of the decorative paint finishes, all parts should be washed down with clean water at least every 12 months and any damage repaired.
In marine/ industrial environments, this period may need to be shortened to 6 months.

125mm
100mm

GUTTER SUPPLIES
PART OF THE PBSL GROUP

125mm

100mm

1830mm

125mm

40mm